

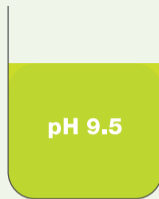
pH 8

~ 8



pH 8.5

8.5 ~ 9.0



pH 9.5

9.5 ~



When the pH is too low

- Progression of decay
- Degradation of emulsification stability
- Rusting

Appropriate pH

When the pH is too high

- Skin irritation and offensive odor
- Discoloration of the work material
- Decrease in life span of machine tool