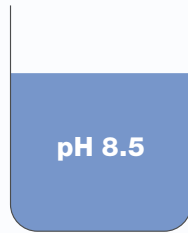
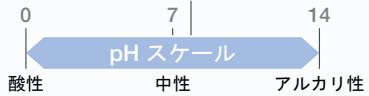
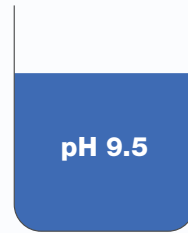
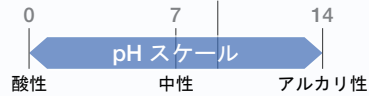


~8



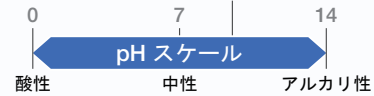
pH 8.5

8.5~9.0



pH 9.5

9.5~



pH が低過ぎる場合

- ・ 腐敗の進行
- ・ 乳化安定性の低下
- ・ 錆の発生

適正な pH

pH が高過ぎる場合

- ・ 手荒れや悪臭の発生
- ・ 被削材の変色
- ・ 工作機の寿命低下